#### NRC FORM 618 U.S. NUCLEAR REGULATORY COMMISSION (8-2000) 10 CFR 71 CERTIFICATE OF COMPLIANCE FOR RADIOACTIVE MATERIAL PACKAGES d. PACKAGE IDENTIFICATION NUMBER a CERTIFICATE NUMBER **b** REVISION NUMBER c DOCKET NUMBER PAGE PAGES 9258 3 71-9258 USA/9258/B(U)-96 1 0 = 3

#### 2 PREAMBLE

- a This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material"
- b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported
- 3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION
- a ISSUED TO (Name and Address)
  MDS Nordion
  447 March Road
  Ottawa, Ontario, K2K 1X8
  Canada

MDS Nordion consolidated application dated August 1, 2003, as supplemented.

#### 4 CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

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## (a) Packaging

(1) Model No.: F-294

# (2) Description

A steel encased, lead shielded shipping cask for special form sources. The package consists of a cylindrical cask body with cooling fins, a closure plug, a cylindrical external fireshield, a top crush shield, a permanent skid, and a removable shipping skid. The special form sources are positioned by a source carrier within the cask cavity. There are two alternative source carriers. The F-313 source carrier holds forty special form sources in a single ring configuration. The F-457 source carrier holds eighty special form sources in a double ring configuration.

The cask body is constructed of a ½-inch thick inner stainless steel shell, and a ½-inch thick outer stainless steel shell. The annulus between the inner and outer shells is filled with lead, approximately 11 ¼ inches thick. The cask is closed by a 2 ½ inche thick stainless steel closure lid and 16 one-inch diameter bolts. A lead radiation protection plug is fitted to the cask closure plate. Stainless steel fins are welded onto the exterior of the cask to dissipate heat. The cask is surrounded by a cylindrical fireshield which is constructed of ceramic fiber thermal insulation encased in carbon steel shells. A composite assembly consisting of a finned crush shield that acts as an impact limiter and a fireshield is bolted to the top end of the cask. The cask is equipped with a fixed skid and a shipping skid composed of steel beams. The fixed skid includes a sheet of thermal insulation enclosed in steel.

# NRC FORM 618 U.S. NUCLEAR REGULATORY COMMISSION 18-20001 10 CFR 71 CERTIFICATE OF COMPLIANCE FOR RADIOACTIVE MATERIAL PACKAGES

FOR RADIOACTIVE MATERIAL PACKAGES								
1	a CERTIFICATE NUMBER	b REVISION NUMBER	c DOCKET NUMBER	d PACKAGE IDENTIFICATION NUMBER	PAGE	_	PAGES	
	9258	3	71-9258	USA/9258/B(U)-96	2	O+	3	

# 5.(a) Packaging

# (2) Description (continued)

The approximate dimensions and weights of the package are as follows:

Cask body outer diameter				
(excluding cooling fins)	36 inches			
Cask body height	52 1/4 inches			
Cask cavity inside diameter	11 1/2 inches			
Cask cavity inside height	19 3/4 inches			
Lead shield thickness	11 1/4 inches			
Fireshield outer diameter	47 inches			
Overall package dimensions				
(including shipping skid)				
width	78 inches			
length	78 inches			
height	80 1/2 inches			
Maximum contents weight	40 pounds			
Maximum package weight				
(including contents)	21,000 pounds			

# (3) Drawings

The packaging is constructed in accordance with MDS Nordion Drawing Nos.:

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F629401-001, Sheet 1, Rev. F, F629401-001, Sheet 2, Rev. F, F629401-001, Sheet 3, Rev. D, F629401-001, Sheet 4, Rev. F, F629401-001, Sheet 5, Rev. F, F631301-001, Rev. B, and F645701-001, Rev. A.
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# (b) Contents

(1) Type and form of material

Cobalt-60 as sealed sources which meet the requirements of special form radioactive material.

(1) Maximum quantity of material per package

360,000 Curies

#### NRC FORM 618 U.S. NUCLEAR REGULATORY COMMISSION (8-2000) 10 CFR 71 CERTIFICATE OF COMPLIANCE FOR RADIOACTIVE MATERIAL PACKAGES a CERTIFICATE NUMBER b REVISION NUMBER c DOCKET NUMBER d PACKAGE IDENTIFICATION NUMBER PAGE PAGES 9258 3 71-9258 USA/9258/B(U)-96 3 3 OF.

- 6. In addition to the requirements of Subpart G of 10 CFR Part 71:
  - (a) The package must meet the Acceptance Tests and Maintenance Program of Chapter 8.0 of the application.
  - (b) The package shall be prepared for shipment and operated in accordance with the Operating Procedures in Chapter 7.0 of the application.
- 7. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR 71.17.
- 8 Revision 2 of this Certificate may be used until October 31, 2009.
- 9 Expiration date: December 31, 2013.

# **REFERENCES**

MDS Nordion application dated August 1, 2003.

Supplements dated: March 12, April 20, May 20, 2004; and September 12, 2008.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

Eric J. Benner, Chief Licensing Branch

Division of Spent Fuel Storage and Transportation

Office of Nuclear Material Safety

and Safeguards

Date:

10/00/08



# UNITED STATES NUCLEAR REGULATORY COMMISSION

WASHINGTON, D.C. 20555-0001

#### SAFETY EVALUATION REPORT

Docket No. 71-9258
Model No. F-294 Package
Certificate of Compliance No. 9258
Revision No. 3

### SUMMARY

By letter dated September 12, 2008, MDS Nordion requested renewal of Certificate of Compliance No. 9258 for the Model No. F-294 package. MDS Nordion did not request any changes to the design, operating procedures, acceptance tests, and maintenance program of the package. The Certificate has been renewed for a five year term.

### **EVALUATION**

MDS Nordion requested renewal of Certificate of Compliance No. 9258 for the Model No. F-294 package by letter dated September 12, 2008. No changes in the package design, operating procedures, acceptance tests, and maintenance program or contents of the package were requested. The staff reviewed the documents referenced in the Certificate of Compliance, Revision No. 2, and determined that the required documentation was available and complete.

The following revisions to the certificate have been made:

Condition 7 was modified to clarify that the package is approved for use under the general license provisions of 10 CFR 71.17. This change is due to a revision in the numbering of the sections in 10 CFR Part 71 that became effective on October 1, 2004 (69 FR 3698).

Condition 8 in Revision No. 2 of the Certificate, which allowed an alternative package identification number with the -85 designation, was deleted in its entirety because it was no longer needed. A new Condition 8 was added which authorizes the use of the previous revision of the Certificate for a period of approximately one year, i.e., until October 31, 2009.

Condition 9 was modified to change the expiration date of the certificate to December 31, 2013.

There was no renumbering of conditions.

#### CONCLUSION

Based on the statements and representations in the application, the staff concludes that the design has been adequately described and evaluated and meets the requirements of 10 CFR Part 71.

The certificate has been renewed for a five year term that expires on December 31, 2013. This change does not affect the ability of the package to meet the requirements of 10 CFR Part 71.

Issued with Certificate of Compliance No. 9258, Revision No. 3, on October 22, 2008